

# Deformation Behaviour of Materials

(MT 403)



Time: 3 hrs

Full Marks: 70

Answer briefly and clearly.

Use simple sketches for illustration of all concepts.

ALL parts of questions (a, b, c etc.) should be answered at once - place. Answer must be brief and to the point. Figures only on the right-hand side indicate full marks.

1. Briefly explain the followings:

- Influence of *hydrostatic stress* in plastic deformation with an example.
- Effects of *misfit strain* and *electron/atom ratio* in solid solution strengthening.
- Role of *stacking fault energy* in plastic deformation.
- Concept of *critical volume fraction of fiber* in fiber strengthening.

[2+2 x 4]

2. Discuss the followings with the help of appropriate schematic diagram(s):

- Polygonization*.
- Different stages of *strain-hardening* in a FCC single crystal.
- Movement of yogs produced by intersection of two *screw dislocations*.

[2+4+4]

- Discuss the generalized theory of *yield drop*. Explain how this theory also validated the '*dislocation locking by interstitial atoms*' theory for *yield-point phenomenon* observed in 'annealed mild steel'.
- What is *stretcher strain* defect? How it can be controlled?

[(3+3)+(2+2)]

- State *Hall-Petch* relationship.
- Derive *Hall-Petch* relationship on the basis of *dislocation pile-up theory*.
- The yield strength of a polycrystalline material increases from 120 MPa to 220 MPa, on decreasing the grain diameter from 0.04 mm to 0.01 mm. Find the yield stress of this material for a grain size of ASTM 9.

[2+4+4]

- State the dislocation reaction proposed by *W.H. Lomer* in FCC crystal and comment on mobility of the product dislocation.
- Discuss how the *Lomer dislocation reaction* has been modified by *A.H. Cottrell* and its significance in strain-hardening.
- Explain why {001} planes are cleavage planes in BCC crystal.

[(2+1)+(2+2)+3]

6. (a) Discuss the (i) dislocation cutting and (ii) dislocation by pass (Orowan's mechanism) mechanisms of *precipitation hardening* with suitable sketches. Outline the criteria for transition of one mechanism to another.
- (b) Find out the yield stress of an Al-4.5%Cu alloy, if the average spacing of  $\text{Cu}_2\text{Al}$  particles is 11.5 nm. Given  $G = 27.6 \text{ GPa}$ ,  $b = 0.25 \text{ nm}$ .

[K6+2]+2]

7. (a) . Discuss how the concept of dislocation is able to explain the discrepancy between the observed and theoretical shear strength of materials.
- (b) Discuss the *Ashby's* concept of *geometrically necessary dislocations*.
- (c) State and explain the requirement of *minimum number of independent slip systems* for an arbitrary change of shape.

[4+3+3]

8. Differentiate the following with the help of appropriate schematic diagrams (any TWO):

- (a) *Slip* and *Twining*
- (b) *Climb* and *Cross-slip*
- (c) *Edge* and *Screw dislocation*

[5x2]

9. (a) Define *plane-strain* condition. Prove that both *Tresca* and *von Mises'* yield criteria are equivalent in *plane-strain* condition.
- (b) Prove that Poisson ratio is 0.5 for plastic materials.

[(1+5J+41

10. (a) Calculate the strain energy (in eV) per atom of the screw dislocation line if the Burgers vector is  $2.5 \text{ \AA}$ . Given,  $G = 4.11 \times 10^{11} \text{ dynes/cm}^2$ .
- (b) Calculate the length of *Burgers vector* in copper. Copper is FCC with lattice parameter of  $3.6151 \text{ \AA}$ .
- (c) Calculate the elastic modulus of WC-Co composite in the longitudinal and transverse direction. Given  $E_{\text{WC}} = 207 \text{ GPa}$ ,  $E_{\text{Co}} = 690 \text{ GPa}$  and  $V_{\text{Co}} = 40\%$

[3+3+4]

11. Answers the following questions:

- (a) Discuss the construction of *Mohr's circle* for determination of principal strains in 3D.
- (b) Discuss the mechanism of *Frank-Read source* of dislocation multiplication.

[5x2]